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Description for disassembly and maintenance of K-022 STST

tage 1: Released internal pressure Stage 2: Disassembly of the Air Valve Bodies		Stage 3: Disassembly of the Upper Air Valve			
Stage 1 Shut the isolating valve underneath the air valve. Open pressure relief valve and make sure that internal pressure inside the valve body is released.	Stage 2 Open and remove the four bolts and nuts that attach the upper valve body to the lower valve body. Lift up the upper valve body with the attached floats.	Stage 3 Turn the bottom float assembly in a counterclockwise direction until it detaches itself from the upper float rod. Put the bottom float assembly to the side.	Stage 4 Open and remove the four bolts and nuts of the upper valve and lift off the cover with the attached float.	Stage 5 Detach the spring from the spring holder on the top of the float by using a pair of pliers.	Stage 6 Turn the anchor ring in a counterclockwise direction to remove it from the valve cover. Turn the spring holder bolt, found on the inside of the cover, in a counterclockwise direction and remove it from the cover to complete the disassembly.
Open				NAM MAXX	